

Naturglue Premium

Version: ene-18

Naturglue Premium is a highly flexible, high quality, ecologically adhesive mortar with graphene technology. Ideal for bonding tiles, ceramics and as an anchor for insulation boards (SATE) and non-flooding solutions. Also for rehabilitation and resortation of Listed Properties.

PRODUCT DESCRIPTION

Features:

- Highly breathable. Avoids condensation.
- Excellent flexibility and adhesion.
- Tough and long-lasting.
- Low water absorption.
- Good workability.
- Absorbs CO₂.
- Contains high quality lime and graphene fibres.
- Suitable for interiors and exteriors.
- Low VOCs content.

Technical properties:

Apparent density		
· Fresh	EN 1015-10	1600 ± 100 kg/m ³
· Hardened	EN 1015-6	1400 ± 100 kg/m ³
Compressive strength	EN 1015-11	> 2.5 N/mm ²
Flexion strength	EN 1015-11	> 3 N/mm ²
Adhesion	EN 1348	> 0.5 N/mm ²
Fire performance		A1
Nature		Aerial lime in paste
Natural color		Sand
Yield on level substrate*		5 kg/m ² (thickness: 5 mm)

* It depends on the type and condition of the substrate.

Format:

In sack of 13 kg. It is supplied together with *Kalgraphin Premium*.

Storage:

Keep in original pack, closed and in a cool and dry place. Keep from freezing and avoid direct sun exposure. Unopened, it may be conserved for at least 36 months from the date of manufacture.

APPLICATION INSTRUCTION

Application surfaces:

It can be applied on all types of common surfaces in construction: mortar, brick, concrete, prefabricated plates, etc.

Conditions of the substrates:

The substrate must be dry, firm, well adhered, free of any impurity and must have a grip to ensure the adhesion of the product.

Preparation of the substrates:

If the substrate presents algae, mould, fungi and / or other impurities, it is recommended to do a thorough cleaning, eliminating in its entirety and with specific products for this purpose.

If the substrate has poor adhesion, brush and apply *Minerseal Premium* diluted 3:1 with water.

If the substrate has salt deposits, brush and apply *Neutralysal Premium*.

On substrates without porosity, apply *Contak Premium*.

Product preparation:

Pour off the water from the *Kalgraphin Premium* pack (do not throw). Mix the contents of the sack with the remaining contents of the *Kalgraphin Premium* pack. Depending on the desired consistency, re-add water never more than 750 ml. Mix with mechanical mixer, until its total homogenization and adequate consistency. Let it rest 20-30 minutes before applying.

Application method:

Apply manually in an even manner. Finish according to the required function: with toothed trowel to bond tiles, SATE, etc. or brushed / scratched to apply finishing mortar afterwards.

If there are supports of different nature, meshes must be used.

Thickness of the work: 1-5 mm with trowl and up to 10 mm with toothed trowel per day.

Drying:

In conditions of 25 °C and 60% relative humidity: 24-48 hours between layers of mortar, 24 hours for its

protection, at least 4 days for *Graphenstone®* painting or at least 7 days of drying after adhesion of tiles, SATE, etc. The carbonation process mainly occurs during the first 30 days.

Environmental conditions:

The work temperature (environment and support) must be greater than +5 °C and less than +30 °C. Do not apply in direct sunlight, strong winds, rain, freezing or on supports heated by the sun.

Tools:

Preparation: mechanical agitator, bucket.
Application: trowel, notched trowel.
Finishing: finishing trowel, brush.

Tool cleaning:

Clean tools after use with warm water.

Notes:

Do not drench the substrate before application, only lightly moisten if very dry.

Careful not to add too much water into the mix.

Do not water for hardening, it hardens by absorbing atmospheric CO₂.

It is recommended to protect the treated surface from rain for at least 4 days.

If not being painted it is recommended to consolidate and protect with *Minerseal Premium*. In very humid or highly contaminated areas, *Hydroxeal Premium* is recommended to minimize water absorption.

The parts that are not going to be treated must be protected (glass, wood, etc.).

Do not mix with other products or specific properties may change.

Complementary products:

Graphenstone® products are recommended for the preparation of the substrate and protection of the finish. Refer to the relevant Technical Data Sheets.

The information provided is given in good faith, based on current knowledge and IEdiSA's experience with the products when they are properly stored, handled and applied in normal situations and in accordance with the recommendations of IEdiSA. The Technical Specifications sheet is useful for information and consulting but is not legally binding. In particular, it does not exempt the user from testing and verifying the suitability of the product for the desired application and purpose. IEdiSA reserves the right to modifications that improve the product or its application. This version invalidates previous ones.

DECLARATIONS

The manufacturer declares that the composition of the product, it does not contain hazardous substances and it is free of VOC emissions.

For more information visit our website: <http://graphenstone.com/Graphenstone-Global-Certificados.html>

ADDITIONAL INFORMATION

Usage warnings:

None in particular for normal use and people who do not have special pathologies. Protect skin and eyes especially. Apply with good ventilation, do not inhale product. Keep out of reach of children.

Waste management:

According to local legal provisions. The packages are made of recycled polypropylene. Help protect the environment, do not throw waste through the drain and use the nearest recycling centre.

Safety information:

For information regarding safety, physical, ecological and toxicological information see the latest version of the product's Material Safety Data Sheet.

Technical support:

For further information, please contact with local distributor or manufacture: technicalsupport@graphenstone.com