



Four2Four Premium

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Four2Four Premium is an adherence bridge for paint. It ensures that mineral paint adheres to all types of surfaces. Also, it acts as an antioxidant and sealer of wood and stains.

PRODUCT DESCRIPTION

Where to apply:

Ideal for ensuring the adhesion of the paint to substrate with no porosity such as glazed tiles, phenolic panels, polyurethane paints, etc. for interior and exterior. Protects against rust on metallic surfaces preventing corrosion or oxidation.

Also, suitable for sealing wood substrate, MDF boards and stains for interiors.

Features:

Excellent bonding agent.
Antioxidant on metal surfaces.
Sealer on wood, MDF and stains.
Suitable for any surface.
Tough and long-lasting.
Quick drying.
Suitable for interior and exterior.

Technical properties:

Specific weight	1.28 ± 0.05 g/cm ³
pH	7.5 ± 1
Viscosity	70 ± 5 K. U.
Solid content	44 ± 2%
Nature	Acrylic.
Appearance	White liquid
Finish	Matte

Format:

Available in pots of 0.75 l y 4 l. Inquire about other formats.

Storage:

Keep in original pack, closed and in a cool and dry place. Keep from freezing and avoid direct sun exposure. Unopened, it may be conserved for at least 12 months.

Yield:

Coverage depends on the type of the substrate. As an estimate, we consider 10-11 m²/l. The exact consumption must be determined by means of a sample of the job.

APPLICATION INSTRUCTIONS

Conditions of the substrate:

The support must be dry, firm, well adhered and free from any impurities that may hinder the product's penetration.

Preparation of the substrate:

If the substrate contains impurities, it is recommended to clean it with pressurised water. Should there be colonies of mould, lichens, algae and bacteria, brush with sodium hypochlorite (bleach) and wait at least 48 hours before application.

Application method:

Mix well to ensure an even consistency. According to the final use:

- Bonding adherence and/or metal surfaces: apply 1 or 2 coats depending on absorption of the substrate. Softly sand to improve adhesion.

- Wood sealant: sand wood following the wood grain, thoroughly clean the surface, remove all resins or resin secretion on the surface and smooth up sharp edges. Apply 1 or 2 coats, depending on absorption the substrate. Softly sand between every two coats if a smooth finish is required.



- MDF board sealant: apply 2 coats, softly sanding between them.

- Stain sealant: apply a coat onto the affected area to fix the stain. For persistent stains, apply a second coat. Please, note that the product does not hide stains, the full opacity is achieved with the finishing paint.

If the product is not overcoated by 7 days, it is recommending to softly sand to enhance the topcoat adhesion.

Drying:

In conditions of 25 °C and 60% relative humidity, allow 30-60 minutes between coats and 6-8 for painting.

Environmental conditions:

The work temperature (environment and substrate) must be greater than +10 °C and less than +30 °C. Do not apply in direct sunlight, nor on support heated by the sun.

Tools:

Roller, brush or spray gun.

Tool cleaning:

Clean tools after use with warm water.

Notes:

The indicated times are for environmental conditions of 25 °C and 60% relative humidity.

Do not apply to surfaces in constant contact with water.

In case of rain, let the substrate dry for at least 48 hours before applying.

It is recommended to protect the treated surface from rain until painting.

The parts that are not going to be treated must be protected (glass, wood, etc.).

The information provided is given in good faith, based on current knowledge and IEdiSA's experience with the products when they are properly stored, handled and applied in normal situations and in accordance with the recommendations of IEdiSA. The Technical Specifications sheet is useful for information and consulting, but is not legally binding. In particular, it does not exempt the user from testing and

Do not mix with other products or specific properties may change.

ADDITIONAL INFORMATION

Usage warnings:

None in particular for normal use and people who do not have special pathologies. Protect skin and eyes especially. Apply with good ventilation, do not inhale product. Keep out of reach of children.

Waste management:

According to local legal provisions. The packages are made of recycled polypropylene.

Safety information:

For information regarding safety, physical, ecological and toxicological information see the latest version of the product's Material Safety Data Sheet.

Technical substrate:

For further information, please contact your local distributor or manufacture:
technicalsupport@graphenstone.com.



verifying the suitability of the product for the desired application and purpose. IEdiSA reserves the right to modifications that improve the product or its application. This version invalidates previous ones.

